

2026

SICEN







Professional Protective Clothing

Sioen offers three key ranges – all-weather, high-visibility, and cold storage & food – alongside certified RWS solutions and iconic Flexothane® garments.

Trusted worldwide, our bestsellers and proven designs keep professionals safe, comfortable, and ready for any challenge.

sioenpro.com



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The professional protective clothing from Sioen is part of Sioen NV, subsidiary of the Sioen Industries Group. Real textile colours may slightly differ from the printed ones. We are not responsible for printing errors.

Lay-out: MarCom Department Sioen - marketing@sioen.com
Copy: Sioen Pro

Jobnummer: 2025016
Last modification: oktober 10, 2025 1:57 p.m.



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Looking for...



... professional workwear suitable for industries such as construction, warehouse/ logistics, infrastructure, ...?

- general workwear
- high-visibility workwear

Discover the collections in the [SYNQ workwear catalogue](#).



... multinorm protective clothing for high-risk environments, requiring FR-AST, ARC and/or chemical protection?

- multinorm protective clothing
- multinorm medium risk & high-visibility

Discover the collections in the [Sioen Pro catalogue](#).



Meet Sioen

Sioen is the name and quality label of the world-renowned textile solution provider. Sioen develops, produces and distributes a wide variety of products within the world of technical textiles: yarns, fibres, colouring solutions, wovens and nonwovens, coated fabrics and protective clothing. Technical superiority is what binds all divisions.

With permanent investments in state-of-the-art machinery, innovation and talent, Sioen continuously lifts its products to new heights.

Sioen's solutions



Find out more about [Sioen Industries](https://sioen.com) and its 3 divisions on sioen.com



Protective clothing

Offering unrivalled expertise in professional protective clothing, which can shield you from any risk.



Technical textiles

Creating technical textiles designed for specific tasks across various markets like transport, industry & construction.



Colouring solutions

Creating custom and standard colouring solutions, including high-quality pigment dispersions, inks & varnishes.

The Sioen Apparel 'House of brands'

Since the 1960s, the Sioen Apparel house of brands, part of the internationally renowned Sioen Group, has built a strong reputation in the protective clothing industry, providing solutions for professionals across the globe.

From firefighters and rescue workers to windfarm operators, chainsaw users and workers in high-risk environments: our group offers reliable solutions for every job and every risk. This makes Sioen Apparel a true **one-stop shop for professional protective apparel**.



SIP Protection

Protective clothing for forestry & arboriculture

sip-protection.com



Sioen Ballistics

Ballistic protection

sioenballistics.com



Sioen Firefighter Clothing

Firefighter intervention suits

sioenfire.com



Mullion

Floatation garments & life jackets

mullion-pfd.com



Ursuit

Professional drysuits

ursuit.com



Baleno

Hunting, fishing & lifestyle clothing

balenoclothing.com



SYNQ Workwear

Professional workwear

synqworkwear.com



Sioen PRO

Multinorm protective clothing

sioenpro.com



Sioen

Professional protective clothing

sioenpro.com





All Weather

Certified all weather protection
EN 14058 & EN 343



Bodywear

FRESH & DRY

Odars

499AA2MD6



• (N02) Anthracite grey

Roja

500AA2MD6



• (N02) Anthracite grey

WARM & DRY

Terni

2672A2MV5



• (BS0) Blue

Trapani

2673A2MV4



• (BS0) Blue

Trento

2674A2MV4



• (BS0) Blue

Ferano

511AA2MC4



• (M22) Grey

Montrose

513AA2MC4



• (M22) Grey

Bodywear is worn close to the skin, making it thus extremely important that it is comfortable and breathable with good moisture management properties.



Thermals

FLEECE JACKETS

Tarbes
7789A2T01



- (BS0) Blue

Lindau
7805A2T01



- (BS0) Blue

Tortolas
443ZA2TJB



- (B95) Navy blue

BODYWARMERS

Inga
570AN2NRA



- (N15) Black

Bernex
087AN2X32



- (B81) Nassau blue
- (N20) Black

SOFTSHELL JACKETS

Piemonte
9834A2TU2



- (128) Red/Black
- (201) Navy blue/Black
- (760) Black/Grey

LAMINATED SOFTSHELL JACKETS

Homes
9934A2TU1



- (BSP) Blue
- (NS0) Black



FLEXOTHANE ESSENTIAL

Bielefeld

4265A2FE0



- (A41) Khaki green
- (B90) Navy blue
- (Y58) Yellow

Bantur

4144A2FE0



- (A41) Khaki green

Jakarta

4145A2FE0



- (A41) Khaki green
- (B90) Navy blue
- (Y58) Yellow

Bangkok

6360A2FE0



- (A41) Khaki green
- (B90) Navy blue
- (Y58) Yellow



Bandung

6620A2FE0



- (A41) Khaki green
- (B90) Navy blue
- (Y58) Yellow

Herford

6218A2FE0



- (A41) Khaki green
- (B90) Navy blue
- (Y58) Yellow

Dover

4893A2FE0



- (A41) Khaki green
- (B90) Navy blue
- (Y58) Yellow

FLEXOTHANE CLASSIC

Ascot

4570A2FC1



- (A41) Khaki green
- (B90) Navy blue

Dortmund

4820A2FC1



- (A41) Khaki green
- (B90) Navy blue
- (Y58) Yellow

Gascogne

3792A2FC1



- (B90) Navy blue

Rotterdam

4500A2FC1



- (A41) Khaki green
- (B90) Navy blue
- (Y58) Yellow

Louisiana

4600A2FC1



- (A41) Khaki green
- (B90) Navy blue
- (Y58) Yellow

Montreal

4964A2FC1



- (A41) Khaki green
- (B90) Navy blue
- (C38) Orange
- (H45) Royal blue
- (W02) White
- (Y58) Yellow

Quebec

6931A2FC1



- (012) Royal blue/Navy blue

Amsterdam

4899A2F01



- (003) Navy blue/Royal blue

Lillehammer

4990A2F01



- (003) Navy blue/Royal blue

Toscana

4644A2FC1



- (140) Khaki green (bicolour)

Auckland

4570A2FC1



- (A41) Khaki green

Cork

8161Z0FC1



- (A41) Khaki green

Outer Rainwear

TEXOFLEX



Brest

1692A2B01



- (A98) Khaki green

Le Havre

5100A2B01



- (A98) Khaki green

Staffin

660AA2B0Z



- (209) High-vis orange/ Navy blue

Stein

661AA2B0Z



- (209) High-vis orange/ Navy blue

Glenroe

700AA2B17



- (A96) Khaki green

Falmore

702AA2B17



- (A96) Khaki green



ULTRATEX

Adelans

191AA2X71



- (N15) Black

Rowe

437AA2CX3



- (N15) Black

Palmer

436AA2CX3



- (343) Navy blue/Black

Crossfield

298AA2NX2



- (B75) Navy blue

Ceton

5U01A2CX3



- (882) Grey/Black

Hawk

027AA2PBD



- (B75) Navy blue
- (M45) Grey
- (N20) Black

SIOPOR REGULAR



Sheffer

698ZA2X98



- (A41) Khaki green
- (B75) Navy blue

Murray

699ZA2X98



- (A41) Khaki green
- (B75) Navy blue

SIOPOR EXTRA



Cloverfield

288AA2EX1



- (061) Grey/Black
- (201) Navy blue/Black

Tempa

400AA2EU1



- (B75) Navy blue
- (N15) Black







High-visibility

Certified high-visibility
protection EN ISO 20471





T- SHIRT

Ameno
3866A2MBE



- (FC1) High-vis orange
- (FY1) High-vis yellow

Cartura
3867A2MBE



- (FC1) High-vis orange
- (FY1) High-vis yellow



T-SHIRT & POLO SHIRT

Bresso
3890A2MV1



- (FC1) High-vis orange
- (FY1) High-vis yellow

Molina
3879A2MV1



- (FC1) High-vis orange
- (FY1) High-vis yellow

Olgiatea
3883A2MV1



- (FC1) High-vis orange
- (FY1) High-vis yellow

T-SHIRT

Pulcini
3889A2MC2



- (FY1) High-vis yellow

Omero
3885A2MC2



- (FC1) High-vis orange
- (FY1) High-vis yellow

SI-COOL[®] LIGHT



T-SHIRT & POLO SHIRT

Rovito
3876A2MC3



- (FC1) High-vis orange
- (FY1) High-vis yellow



Tiola
3881A2MC3



- (FC1) High-vis orange
- (FY1) High-vis yellow

SI-COOL[®] COMFORT

POLO SHIRT

Rotto
3882A2MC1



- (FC1) High-vis orange
- (FY1) High-vis yellow

Casbas
612AA2MC5



- (FC1) High-vis orange
- (FY1) High-vis yellow

SI-COOL[®] CLASSIC



Thermals

SWEATERS

Bindal

284AA2MXQ



- (707) High-vis orange/ Grey
- (856) High-vis yellow/Grey

FLEECE JACKETS

Kingley

497ZA2T01



- (414) High-vis orange/ Navy blue
- (415) High-vis yellow/ Navy blue

Reims

131ZA2T01



- (FC1) High-vis orange
- (FY1) High-vis yellow

Senic

711ZA2T01



- (414) High-vis orange/ Navy blue
- (415) High-vis yellow/ Navy blue

Mowett

712ZA2T01



- (FC1) High-vis orange
- (FY1) High-vis yellow

Castor

725ZA2IJ2



- (FC1) High-vis orange

BODYWARMERS

Burton

169AA2EU1



- (278) High-vis yellow/ Navy blue
- (279) High-vis orange/ Navy blue

Arras

1148A2F01



- (FC1) High-vis orange
- (FY1) High-vis yellow



SOFTSHELL JACKETS

Drayton

167AA2TU2



- (278) High-vis yellow/ Navy blue
- (279) High-vis orange/ Navy blue

Malden

724ZA2TU2



- (414) High-vis orange/ Navy blue
- (415) High-vis yellow/ Navy blue

Dexter

722ZA2TU2



- (FC1) High-vis orange
- (FY1) High-vis yellow

Genova

9833A2TU2



- (FC1) High-vis orange
- (FR1) High-vis red
- (FY1) High-vis yellow

LAMINATED SOFTSHELL JACKETS

Walney

521AA2TU1



- (803) High-vis yellow/Blue

Fuller

9933A2TU1



- (803) High-vis yellow/Blue
- (951) High-vis orange/ Navy blue

Outer

WAISTCOATS

Elba

9044A2PEC



- (FC1) High-vis orange
- (FY1) High-vis yellow

Lacona

9092A2PEC



- (FC1) High-vis orange
- (FY1) High-vis yellow

Anta

545AA2M09



- (FC1) High-vis orange
- (FY1) High-vis yellow

Ronet

739AA2PEC



- (FC1) High-vis orange
- (FY1) High-vis yellow

Outer Rainwear

FLEXOTHANE ESSENTIAL

FLEXOTHANE
ESSENTIAL

Carmaux

4303A2FE0



- (062) High-vis orange/
Navy blue
- (065) High-vis yellow/
Navy blue

Erfurt

1785A2FE0



- (FC1) High-vis orange

Kassel

4279A2FE0



- (FC1) High-vis orange
- (FY1) High-vis yellow

Eshton

3726A2FE0



- (FC1) High-vis orange
- (FY1) High-vis yellow

Bastogne

6361A2FE0



- (FC1) High-vis orange
- (FY1) High-vis yellow

Amberg

6623A2FE0



- (FC1) High-vis orange

Tacana

7650A2FE0



- (FY1) High-vis yellow



Outer Rainwear



FLEXOTHANE CLASSIC

Unzen (HV)
3720A2F01



- (FY1) High-vis yellow

Unzen
3720A2FC1



- (FC1) High-vis orange

Lassen
3763A2FC1



- (FC1) High-vis orange

Gorda
3762A2F01



- (FC1) High-vis orange
- (FY1) High-vis yellow

Gemini (HV)
6580A2F01



- (FY1) High-vis yellow

Gemini
6580A2FC1



- (FC1) High-vis orange



Anonex
5429A6F01



- (FY1) High-vis yellow

Aoba
6669A2FC1



- (FC1) High-vis orange

Etna
6936A2F01



- (FC1) High-vis orange
- (FY1) High-vis yellow

Rabaul
5616A2F01



- (062) High-vis orange/ Navy blue
- (065) High-vis yellow/ Navy blue

SIOPOR REGULAR



Belvill
798ZA2X98



- (278) High-vis yellow/ Navy blue
- (279) High-vis orange/ Navy blue

Norvill
799ZA2X98



- (278) High-vis yellow/ Navy blue
- (279) High-vis orange/ Navy blue

Monoco
598Z2X98



- (FC1) High-vis orange
- (FY1) High-vis yellow

Monoray
198AA2X98



- (FC1) High-vis orange
- (FR1) High-vis red
- (FY1) High-vis yellow

Bitoray
199AA2X98



- (FC1) High-vis orange
- (FR1) High-vis red
- (FY1) High-vis yellow



SIOPOR ULTRA

Anfield
166AA2EU1



- (278) High-vis yellow/ Navy blue
- (279) High-vis orange/ Navy blue

Barcley
346AN2ES3



- (065) High-vis yellow/ Navy blue

Thornton
520AA2L17



- (803) High-vis yellow/Blue

Thoras
428AA2EU1



- (945) High-vis yellow/ High-vis red/Black

Skollfield
209AN2X93



- (065) High-vis yellow/Navy blue
- (279) High-vis orange/Navy blue
- (320) High-vis yellow/Green
- (717) High-vis red/Grey

Powell
401AN3EU1



- (278) High-vis yellow/ Navy blue
- (279) High-vis orange/ Navy blue



Malbro
347AN2ES3



- (062) High-vis orange/ Navy blue
- (065) High-vis yellow/ Navy blue

Alford
168AA2EU1



- (278) High-vis yellow/ Navy blue
- (279) High-vis orange/ Navy blue

Anholt
522AA2L17



- (803) High-vis yellow/Blue

Lightflash
313AN2ES3



- (278) High-vis yellow/ Navy blue
- (279) High-vis orange/ Navy blue

Hobson
404AA2EU1



- (FC1) High-vis orange
- (FY1) High-vis yellow

Campbell
364AN3EX1



- (062) High-vis orange/ Navy blue
- (065) High-vis yellow/ Navy blue



Outer Rainwear

SIOPOR EXTRA

Windsor
708ZA2LH2



- (414) High-vis orange/ Navy blue
- (415) High-vis yellow/ Navy blue

Brighton
132ZA2EJ4



- (414) High-vis orange/ Navy blue
- (415) High-vis yellow/ Navy blue

Mildura
703ZA2LH2



- (FC1) High-vis orange

Tarviso
5841A2EJ4



- (414) High-vis orange/ Navy blue
- (415) High-vis yellow/ Navy blue

Flensburg
4448A2EJ4



- (FC1) High-vis orange



SIOPOR STRONG



Croston
639AA2EXA



- (062) High-vis orange/ Navy blue
- (065) High-vis yellow/ Navy blue



ULTRATEX

Stormflash
2006A2N14



- (278) High-vis yellow/ Navy blue
- (279) High-vis orange/ Navy blue

Sparrow
029AA2PBE



- (FC1) High-vis orange
- (FY1) High-vis yellow

Accessories

Stockton
5SABA2ZZ4



- (NS0) Black

Horns
523AA2D06



- (H50) Royal blue





Cold Storage & Food

Certified protection for cold storage, food processing, and hygiene-critical workplaces.



NICEWEAR

Vermont

2123A2PB4



- (276) Navy blue/Blue

Zermatt

6105A2PB4



- (276) Navy blue/Blue

Matterhorn

6402A2PB4



- (276) Navy blue/Blue

Zinal

1038A2PB4



- (B75) Navy blue

Cottier

1038A2PM1



- (B75) Navy blue

Talau

3438A2PM1



- (278) High-vis yellow/ Navy blue

Nibas

3338A2PM1



- (278) High-vis yellow/ Navy blue

Arbus

5238A2PM1



- (278) High-vis yellow/ Navy blue

Olmet

5338A2PM1



- (278) High-vis yellow/ Navy blue



FLEXOTHANE KLEEN

Morgat
4391A2FK0



- (H45) Royal blue
- (W02) White

Karby
6420A2FK0



- (H45) Royal blue
- (W02) White

Killybeg
6639A2FK0



- (H45) Royal blue
- (W02) White

Nantou
8195A2FK0



- (H45) Royal blue
- (W02) White

Boulogne
8133A2FK0



- (H45) Royal blue
- (W02) White

Cork (Kleen)
8161A2FK0



- (H45) Royal blue
- (W02) White



FLEXOTHANE CLASSIC

Falkenberg
1567A6F01



- (W02) White

DUOTEX

Bratislava
8042A2D01



- (G55) Green
- (W02) White

Rosario
8062A2D01



- (G55) Green
- (W02) White







RWS

Certified workwear for professionals working on road and railway infrastructure, fully compliant with EN ISO 20471 and meeting Dutch Rijkswaterstaat high-visibility clothing requirements.



High-visibility - Bodywear

T-SHIRT & POLO SHIRT

SIO-COOL^{LIGHT}

NEW Alkum
723AA2ME0



• (FC1) High-vis orange

NEW Lottum
733AA2ME0



• (FC1) High-vis orange

High-visibility - Thermals

MIDLAYERS

LAMINATED SOFTSHELL JACKETS

NEW Midlum
7013A2TR3



• (FC1) High-vis orange

NEW Anloo
7023A2TUS



• (FC1) High-vis orange

NEW Anloo Women
7033A2TUS



• (FC1) High-vis orange

NEW Oploo
7034A2TUS



• (FC1) High-vis orange



High-visibility - Outer

High-visibility - Outer Durables

Accessories

WAISTCOATS

RECYCLED POLYESTER / COTTON

SYNQ WORKWEAR

Carpi
9042A2PEC



• (FC1) High-vis orange

Solaka
9052A2PEC



• (FC1) High-vis orange

NEW Tommel
7113A2OAA



• (FC1) High-vis orange

NEW B-Tommel
7413A2OAA



• (FC1) High-vis orange

NEW Amby
7513A2OAA



• (FC1) High-vis orange

Jerom
001WAZZZQ



• (NS0) Black

NEW

Discover the latest additions
to the Sioen RWS range.



High-visibility - Outer Rainwear

FLEXOTHANE ESSENTIAL



Merapi

7850A2FE0



• (FC1) High-vis orange

Batur

6564A2FE0



• (FC1) High-vis orange

SIOPOR ULTRA ECO



ULTRATEX

NEW Edam

743AA2EPA



• (FC1) High-vis orange

NEW Edam Women

753AA2EPA



• (FC1) High-vis orange

NEW Didam

763AA2EPA



• (FC1) High-vis orange

NEW Obdam

773AA2EPA



• (FC1) High-vis orange

NEW Rijdsdam

783AA2EPA



• (FC1) High-vis orange

Eagle

050AA2PBE



• (FC1) High-vis orange



RWS LINE



Multinorm FR-AST - Outer

FR-AST WAISTCOATS

Sarvan

620AA2MF3



- (FC1) High-vis orange
- (FY1) High-vis yellow

Raufar

308AA2PX8



- (FC1) High-vis orange

Multinorm ARC - Bodywear

ARC POLO SHIRT

Dronten

610AA21P0



- (FC1) High-vis orange

Multinorm ARC - Thermals

ARC SOFTSHELL

Hollum

7334A2TV4



- (FC1) High-vis orange

Multinorm ARC - Outer Durables

SIO-SAFE EXTRA LIGHT

SIO-SAFE™
EXTRA LIGHT

Empe

081VA2PIP



- (FC1) High-vis orange

Marrum

850VA2PIP



- (FC1) High-vis orange

Multinorm ARC - Outer Rainwear

SIOPOR EXCELL (APC1)

SIOPOR®
EXCELL

Beltrum

7333A2ET2



- (FC1) High-vis orange





FLEXOTHANE[®]

Lightweight, waterproof,
and tear-resistant garments for
lasting protection and comfort.



FLEXOTHANE ESSENTIAL

Bielefeld

4265A2FE0



- (A41) Khaki green
- (B90) Navy blue
- (Y58) Yellow

Bantur

4144A2FE0



- (A41) Khaki green

Jakarta

4145A2FE0



- (A41) Khaki green
- (B90) Navy blue
- (Y58) Yellow

Bangkok

6360A2FE0



- (A41) Khaki green
- (B90) Navy blue
- (Y58) Yellow



Bandung

6620A2FE0



- (A41) Khaki green
- (B90) Navy blue
- (Y58) Yellow

Herford

6218A2FE0



- (A41) Khaki green
- (B90) Navy blue
- (Y58) Yellow

Dover

4893A2FE0



- (A41) Khaki green
- (B90) Navy blue
- (Y58) Yellow

FLEXOTHANE CLASSIC

Ascot

4570A2FC1



- (A41) Khaki green
- (B90) Navy blue

Dortmund

4820A2FC1



- (A41) Khaki green
- (B90) Navy blue
- (Y58) Yellow

Gascogne

3792A2FC1



- (B90) Navy blue

Rotterdam

4500A2FC1



- (A41) Khaki green
- (B90) Navy blue
- (Y58) Yellow

Louisiana

4600A2FC1



- (A41) Khaki green
- (B90) Navy blue
- (Y58) Yellow

Montreal

4964A2FC1



- (A41) Khaki green
- (B90) Navy blue
- (C38) Orange
- (H45) Royal blue
- (W02) White
- (Y58) Yellow

Quebec

6931A2FC1



- (012) Royal blue/Navy blue

Amsterdam

4899A2F01



- (003) Navy blue/Royal blue

Lillehammer

4990A2F01



- (003) Navy blue/Royal blue

Toscana

4644A2FC1



- (140) Khaki green (bicolour)

Auckland

4570A2FC1



- (A41) Khaki green

Cork

8161Z0FC1



- (A41) Khaki green

FLEXOTHANE ESSENTIAL

Carmaux

4303A2FE0



- (062) High-vis orange/ Navy blue
- (065) High-vis yellow/ Navy blue

Erfurt

1785A2FE0



- (FC1) High-vis orange

Kassel

4279A2FE0



- (FC1) High-vis orange
- (FY1) High-vis yellow

Eshton

3726A2FE0



- (FC1) High-vis orange
- (FY1) High-vis yellow

Bastogne

6361A2FE0



- (FC1) High-vis orange
- (FY1) High-vis yellow

Amberg

6623A2FE0



- (FC1) High-vis orange

Tacana

7650A2FE0



- (FY1) High-vis yellow



FLEXOTHANE CLASSIC

Unzen (HV)

3720A2F01



- (FY1) High-vis yellow

Unzen

3720A2FC1



- (FC1) High-vis orange

Lassen

3763A2FC1



- (FC1) High-vis orange

Gorda

3762A2F01



- (FC1) High-vis orange
- (FY1) High-vis yellow

Gemini (HV)

6580A2F01



- (FY1) High-vis yellow

Gemini

6580A2FC1



- (FC1) High-vis orange

Anonex

5429A6F01



- (FY1) High-vis yellow

Aoba

6669A2FC1



- (FC1) High-vis orange

Etna

6936A2F01



- (FC1) High-vis orange
- (FY1) High-vis yellow

Rabaul

5616A2F01



- (062) High-vis orange/ Navy blue
- (065) High-vis yellow/ Navy blue



Cold Storage & Food



FLEXOTHANE KLEEN

Morgat 4391A2FK0



- (H45) Royal blue
- (W02) White

Karby 6420A2FK0



- (H45) Royal blue
- (W02) White

Killybeg 6639A2FK0



- (H45) Royal blue
- (W02) White

Nantou 8195A2FK0



- (H45) Royal blue
- (W02) White

Boulogne 8133A2FK0



- (H45) Royal blue
- (W02) White

Cork (Kleen) 8161A2FK0



- (H45) Royal Blue
- (W02) White

FLEXOTHANE CLASSIC



Falkenberg 1567A6F01



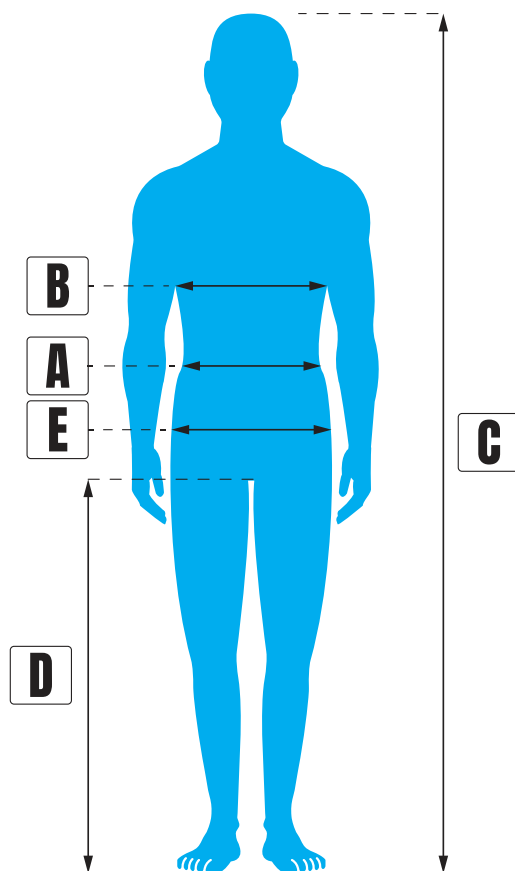
- (W02) White



Size table

How to choose the right size?

1	Take your body measurements according to the picture	
2	A: Waist	Measurement horizontally around the waist
	B: Chest	Measurement horizontally under the arms, around the widest part of the chest.
	C: Total body length	Measurement from top of the head to the ground, to be measured without shoes.
	D: Inside leg length	Measurement from the crotch of the trousers to the ground, to be measured without shoes.
3	All measurements in the table are body measurements. We recommend that measurements are taken while wearing light clothing, do not measure too tightly.	
4	Find the correct size which corresponds with the body measurements in the table.	
5	If you would require a size which deviates from the sizes mentioned in the table, we are happy to manufacture such a garment according to your specific body measurements.	



WOMEN - TOPWEAR

ORDER SIZE							
EU	XS	S	M	L	XL	2XL	
BODY MEASUREMENTS							
Chest (cm)	74-82	82-90	90-98	98-108	108-118	118-130	
Waist (cm)	58-66	66-74	74-82	82-90	90-102	102-114	
Total body length (cm)	160-164	164-168	168-172	172-176	176-180	180-184	

MEN - TOPWEAR, BODYWEAR, RAIN TROUSERS AND (SLEEVELESS) COVERALLS

ORDER SIZE								
EU	XS	S	M	L	XL	2XL	3XL	4XL
BODY MEASUREMENTS								
Chest (cm)	78-86	86-94	94-102	102-110	110-118	118-130	130-142	142-154
Waist (cm)	66-74	74-82	82-90	90-98	98-106	106-118	118-130	130-142
Total body length (cm)	166-170	170-174	174-178	178-182	182-186	186-190	190-194	190-194

MEN - TROUSERS AND BIB & BRACES

SHORT	ORDER SIZE										
	EU	44S	46S	48S	50S	52S	54S	56S	58S		
	BODY MEASUREMENTS										
	Waist (cm)	74-78	78-82	82-86	86-90	90-94	94-98	98-102	102-106		
Total body length (cm)	164-172	164-172	164-172	164-172	164-172	164-172	164-172	164-172			
Inside leg length (cm)	76	76	76	76	76	76	76	76			

REGULAR	ORDER SIZE														
	EU	42R	44R	46R	48R	50R	52R	54R	56R	58R	60R	62R	64R	66R	
	BODY MEASUREMENTS														
	Waist (cm)	70-74	74-78	78-82	82-86	86-90	90-94	94-98	98-102	102-106	106-110	110-116	116-122	122-128	
Total body length (cm)	172-180	172-180	172-180	172-180	172-180	172-180	172-180	172-180	172-180	172-180	172-180	172-180	172-180		
Inside leg length (cm)	81	81	81	81	81	81	81	81	81	81	81	81	81		

LONG	ORDER SIZE									
	EU	44L	46L	48L	50L	52L	54L	56L	58L	
	BODY MEASUREMENTS									
	Waist (cm)	74-78	78-82	82-86	86-90	90-94	94-98	98-102	102-106	
Total body length (cm)	180-188	180-188	180-188	180-188	180-188	180-188	180-188	180-188		
Inside leg length (cm)	86	86	86	86	86	86	86	86		

MEN - FIND YOUR CORRESPONDING SIZE

Use this chart to look up your corresponding size from a different country. Note that in the Sioen product range, the EU size is leading. To avoid all confusion, we absolutely recommend to place your orders in EU sizes as well.

EU (ORDER SIZE)	42	44	46	48	50	52	54	56	58	60	62	64	66	
TOPWEAR	XS	S	M	L	XL	2XL	3XL	4XL						
FR	36	38	40	42	44	46	48	50	52	54	56	58	60	
UK (WAIST)	28	30	32	33	34	36	38	40	42	44	46	48	50	



Wash & care

Below, you can find an overview of all laundry symbols we use in our Sioen clothing. Please always check the care label inside your garment. Depending on the fabric used, you'll find different instructions.



	Normal washing at advised temperature
	Max. at the advised temperature / reduced mechanical action / rinsing at decreasing temperature (cooling down) / reduced spinning
	Hand wash only / no machine wash / max. 40° / handle with care
	Do not wash
	Do not use chlorine-based bleach
	Tumble drying / normal cycle
	Tumble drying / lower cycle
	Do not tumble dry
	All solvents normally used

	All solvents except trichlorethylene
	Only petroleum solvents and R113
	Limited movements
	Do not dry clean
	High max. 200°C
	Max. 150°C
	Low max. 110°C steam-ironing may be risky
	Do not iron / no steam treatments

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001W	Jerom	28	4144	Bantur	12 34	6620	Bandung	12 34
027A	Hawk	13	4145	Jakarta	12 34	6623	Amberg	18 35
029A	Sparrow	21	4265	Bielefeld	12 34	6639	Killybeg	25 37
050A	Eagle	29	4279	Kassel	18 35	6669	Aoba	19 35
081V	Empe	31	428A	Thoras	20	6931	Quebec	12 34
087A	Bernex	11	4303	Carmaux	18 35	6936	Etna	19 35
1038	Zinal	24	436A	Palmer	13	698Z	Sheffer	13
1038	Cottier	24	437A	Rowe	13	699Z	Murray	13
1148	Arras	17	4391	Morgat	25 37	700A	Glenroe	13
131Z	Reims	17	443Z	Tortolas	11	7013	Midlum	28
132Z	Brighton	21	4448	Flensburg	21	702A	Falmore	13
1567	Falkenberg	25 37	4500	Rotterdam	12 34	7023	Anloo	28
166A	Anfield	20	4507	Ascot	12 34	7033	Anloo Women	28
167A	Drayton	17	4570	Auckland	12 34	7034	Oploo	28
168A	Alford	20	4600	Louisiana	12 34	703Z	Mildura	21
1692	Brest	13	4644	Toscana	12 34	708Z	Windsor	21
169A	Burton	17	4820	Dortmund	12 34	7113	Tommel	28
1785	Erfurt	18 35	4893	Dover	12 34	711Z	Senic	17
191A	Adelans	13	4899	Amsterdam	12 34	712Z	Mowett	17
198A	Monoray	19	4964	Montreal	12 34	722Z	Dexter	17
199A	Bitoray	19	497Z	Kingley	17	723A	Alkum	28
2006	Stormflash	21	4990	Lillehammer	12 34	724Z	Malden	17
209A	Skollfield	20	499A	Odars	10	725Z	Castor	17
2123	Vermont	24	500A	Roja	10	733A	Lottum	28
2672	Terni	10	5100	Le Havre	13	7333	Beltrum	31
2673	Trapani	10	511A	Ferano	10	7334	Hollum	31
2674	Trento	10	513A	Montrose	10	739A	Ronet	18
284A	Bindal	17	520A	Thornton	20	7413	B-Tommel	28
288A	Cloverfield	13	521A	Walney	17	743A	Edam	29
298A	Crossfield	13	522A	Anholt	20	7513	Amby	28
308A	Raufar	31	5238	Arbus	24	753A	Edam Women	29
313A	Lightflash	20	523A	Horns	21	763A	Didam	29
3338	Nibas	24	5338	Olmet	24	7650	Tacana	18 35
3438	Talau	24	5429	Anonex	19 35	773A	Obdam	29
346A	Barcley	20	545A	Anta	18	7789	Tarbes	11
347A	Malbro	20	5616	Rabaul	19 35	7805	Lindau	11
364A	Campbell	20	570A	Inga	11	783A	Rijsdam	29
3720	Unzen	19 35	5841	Tarviso	21	7850	Merapi	29
3720	Unzen (HV)	19 35	598Z	Monoco	19	798Z	Belvill	19
3726	Eshton	18 35	5SAB	Stockton	21	799Z	Norvill	19
3762	Gorda	19 35	5U01	Ceton	13	8042	Bratislava	25
3763	Lassen	19 35	6105	Zermatt	24	8062	Rosario	25
3792	Gascogne	12 34	610A	Dronten	31	8133	Boulogne	25 37
3866	Ameno	16	612A	Casbas	16	8161	Cork	12 34
3867	Cartura	16	620A	Sarvan	31	8161	Cork (Kleen)	25 37
3876	Rovito	16	6218	Herford	12 34	8195	Nantou	25 37
3879	Molina	16	6360	Bangkok	12 34	850V	Marrum	31
3881	Tiola	16	6361	Bastogne	18 35	9042	Carpi	28
3882	Rotto	16	639A	Croston	21	9044	Elba	18
3883	Olgjata	16	6402	Matterhorn	24	9052	Solaka	28
3885	Omero	16	6420	Karby	25 37	9092	Lacona	18
3889	Pulcini	16	6564	Batur	29	9833	Genova	17
3890	Bresso	16	6580	Gemini	19 35	9834	Piemonte	11
400A	Tempa	13	6580	Gemini (HV)	19 35	9933	Fuller	17
401A	Powell	20	660A	Staffin	13	9934	Homes	11
404A	Hobson	20	661A	Stein	13			

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168A	Alford	20	743A	Edam	29	799Z	Norvill	19
723A	Alkum	28	753A	Edam Women	29	773A	Obdam	29
6623	Amberg	18 35	9044	Elba	18	499A	Odars	10
7513	Amby	28	081V	Empe	31	3883	Olgiata	16
3866	Ameno	16	1785	Erfurt	18 35	5338	Olmet	24
4899	Amsterdam	12 34	3726	Eshton	18 35	3885	Omero	16
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522A	Anholt	20	1567	Falkenberg	25 37	436A	Palmer	13
7023	Anloo	28	702A	Falmore	13	9834	Piemonte	11
7033	Anloo Women	28	511A	Ferano	10	401A	Powell	20
5429	Anonex	19 35	4448	Flensburg	21	3889	Pulcini	16
545A	Anta	18	9933	Fuller	17	6931	Quebec	12 34
6669	Aoba	19 35	3792	Gascogne	12 34	5616	Rabaul	19 35
5238	Arbus	24	6580	Gemini	19 35	308A	Raufar	31
1148	Arras	17	6580	Gemini (HV)	19 35	131Z	Reims	17
4507	Ascot	12 34	9833	Genova	17	783A	Rijsdam	29
4570	Auckland	12 34	700A	Glenroe	13	500A	Roja	10
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4144	Bantur	12 34	404A	Hobson	20	3882	Rotto	16
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6361	Bastogne	18 35	9934	Homes	11	437A	Rowe	13
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9042	Carpi	28	4600	Louisiana	12 34	2672	Terni	10
3867	Cartura	16	347A	Malbro	20	428A	Thoras	20
612A	Casbas	16	724Z	Malden	17	520A	Thornton	20
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298A	Crossfield	13	598Z	Monoco	19	3720	Unzen	19 35
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722Z	Dexter	17	4964	Montreal	12 34	2123	Vermont	24
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